



D4686-1 SPACER

REVISED
2013-11-13
WP

- NOTES:**
1) MATERIAL: 6061-T4/-T42 SEAMLESS ALUMINUM TUBING $\varnothing 0.750 \times 0.058$ WALL PER WW-T-700/6, AMS 4081 OR ASTM B210 (REF. DART SPEC M6061T4T0.750W.058)
OR
6061-T6/-T62 ALUMINUM TUBING PER WW-T-700/6, AMS 4080 / 4082, OR ASTM B210 (REF DART SPEC M6061T6T0.750W.058)
HEAT TREAT TO -T4/-T42 CONDITION. MIN UTS = 30 KSI (60 HREW MIN)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.7
7) WEIGHT: 0.06 lbs

B	SPACER LENGTH INCREASED BY 1.5 IN TO ACCOMODATE SWAGING TOOL. LENGTH TOLERANCE CHANGED	AP	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	<i>ASS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AT</i>	D4686	SHEET 1 OF 1
APPROVED	<i>WP</i>	TITLE	SCALE
DE APPR.	<i>WP</i>	SPACER	NTS
DATE	13.08.08	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	